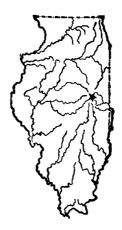
UNIVERSITY OF ILLINOIS Agricultural Experiment Station

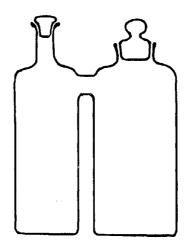
BULLETIN No. 194

A NEW LIMESTONE TESTER

BY CYRIL G. HOPKINS



URBANA, ILLINOIS, JANUARY, 1917



LIMESTONE TESTER

(Weight, about 40 grams. Capacities below connecting tube, about 35 cc. and 50 cc. respectively)

A NEW LIMESTONE TESTER

BY CYRIL G. HOPKINS, CHIEF IN AGRONOMY AND CHEMISTRY

Since the publication of Circular 185, describing a limestone tester, the writer has designed a more simple apparatus by means of which the purity of limestone can be quickly ascertained with a very satisfactory degree of accuracy.

As shown in the accompanying illustration, this tester consists of two small glass bottles, joined together and fitted with ground-glass stoppers, the stopper of the smaller bottle resting upon a surface only slightly inclined from the horizontal, and projecting loosely into the neck. A set of weights from 5 milligrams to 50 grams, a balance suitable for these weights with a capacity of 100 grams, a thermometer, a 25 cubic centimeter graduated cylinder, and the limestone tester, are all one needs for testing limestone for relative purity.

To make the test, place 5 grams of pulverized limestone in the larger bottle and fill the smaller one to the side-opening with acid made by mixing about equal parts of concentrated hydrochloric acid and water and saturating with carbon dioxid. Insert the stoppers and weigh. Now tip the apparatus carefully until the acid begins to flow thru the side-opening. As it drops upon the limestone, the carbonate is changed to chlorid and the liberated carbon dioxid gas passes thru the side-opening, lifting the small stopper as it passes out. Partly immerse the apparatus in cool water to keep it at about room temperature. Gradually transfer the acid until foaming¹ ceases; then dry the apparatus with a soft cloth, weigh, and note the loss. To this loss in weight add .6 milligram for each cubic centimeter of air-space in the ''loaded'' apparatus, then deduct the proper percentage for the room temperature (about 1 percent for 70° F.—see Table 1), and divide by 2.2 to get the relative purity of the stone.

If the direct loss represented only the total carbon dioxid liberated, then its weight divided by 2.2 would give the relative purity of the stone in terms of calcium carbonate, since 5 grams of pure calcium carbonate (CaCO₃) contains 2.2 grams of carbon dioxid (CO₂), the atomic weights being 40 for calcium, 12 for carbon, and 16 for oxygen.

However, the moist air which fills the air-space at the beginning is replaced by moist carbon dioxid during the reaction. At 70° Fahrenheit (21° centigrade) and 29.33 inches (745 millimeters) barometric

^{&#}x27;Too persistent frothing may be prevented by adding a few drops of gasengine cylinder oil to the acid before weighing the "loaded" apparatus.

pressure (taken as room temperature and average atmospheric pressure at an elevation of 600 feet above sea level), 1 cubic centimeter contains 1.744 milligrams of carbon dioxid or 1.148 milligrams of air, not including the water vapor. The difference in weight is practically .6 milligram per cubic centimeter; and, if the air-space in the "loaded" apparatus is, for example, 75 cubic centimeters, then 45 milligrams should be added to the loss in weight, under these conditions.

Again, the gas (air or carbon dioxid) passing out of the apparatus during the reaction is accompanied by some water vapor, which amounts to .018 milligram per cubic centimeter at 70° F. The combined weight of the earbon dioxid and water vapor in 1 cubic centimeter, at 70° F. and 29.33 inches, is 1.762 milligrams (1.744 + .018). Thus, about 1 percent must be deducted from the first corrected weight.

For example, 5 grams of a certain limestone shows a loss of 1.990 grams. The first correction (45 milligrams) increases this to 2.035 grams, and the second correction (20 milligrams) reduces it to 2.015 grams. This divided by 2.2 gives .916, or 91.6 percent, as the relative purity of the stone.

For all practical purposes, the first correction is a constant for each apparatus, the variations for ordinary differences in temperature and pressure being negligible. The second correction varies appreciably only with change of temperature. For each 2 degrees above 70°, the correction of 1 percent is increased by about 1 percent. Thus, if the room temperature is 86°, add to the weight of escaped gas 6 milligram per cubic centimeter of air-space and then deduct 1.74 percent (see Table 1). This, in the above example, with a direct loss of 1.900 grams, would give a final corrected weight of 2.000 grams of carbon dioxid from 5 grams of stone, and this divided by 2.2 gives 90.9 percent. But to perform the operation at 86° and figure the second correction at 1 percent, as should be done for 70°, would introduce an error of .7 percent in the purity found.

To saturate the hydrochloric acid with carbon dioxid, drop a piece of limestone weighing 3 or 4 grams into a pint bottle of the diluted acid, replacing the stopper after foaming ceases.

To determine the air-space in the "loaded" apparatus, place 5 grams of pulverized limestone in the larger bottle, fill the smaller bottle to the side-opening with water, and then pour in measured water from a graduated cylinder and note the addition required to completely fill the apparatus.

If one has a barometer, and a balance capable of weighing to I milligram, a still higher degree of accuracy may be secured by using the data given in the accompanying tables.

Thus, 5 grams of pulverized limestone shows a direct loss of 2.164 grams at 77° and 28.50 inches, with an apparatus having 71 cubic centimeters air-space when "loaded." When saturated with water

Table 1.—Carbon Dioxid Saturated With Water Vapor at 760 Millimeters (29.92 Inches)

Temp€	erature	Milligrams	per cubic	Percent of water	Pressure of water vapor			
°C	°F	Carbon dioxid	Water vapor	Total	in total	millimeters		
10	50.0	1.879	.009	1.888	.50	9.2		
11	51.8	1.870	.010	1.880	.53	9.8		
12	53.6	1.862	.011	1.872	.57	10.5		
13	55.4	1.853	.011	1.864	.61	11.2		
14	57.2	1.844	.012	1.856	.65	11.9		
15	59.0	1.836	.013	1.848	.69	12.7		
16	60.8	1.827	.013	1.840	.73	13.5		
17	62.6	1.818	.014	1.832	.78	14.4		
18	64.4	1.809	.015	1.824	.83	15.4		
19	66.2	1.800	.016	1.816	.89	16.3		
20	68.0	1.791	.017	1.808	.95	17.4		
21	69.8	1.782	.018	1.800	1.01	18.5		
22	71.6	1.773	.019	1.792	1.08	19.7		
23	73.4	1.763	.020	1.784	1.15	20.9		
21	75.2	1.754	.022	1.773	1.22	22.2		
$\frac{1}{25}$	77.0	1.744	.023	1.767	1.29	23.6		
26	78.8	1.735	.024	1.759	1.37	25.0		
27	80.6	1.725	.026	1.751	1.46	26.5		
28	82.4	1.715	.027	1.742	1.55	28.1		
29	84.2	1.705	.029	1.734	1.64	29.8		
30	86.0	1.695	.030	1.725	1.74	31.5		
31	87.8	1.685	.032	1.716	1.85	33.4		
32	89.6	1.674	.033	1.707	1.96	35.4		
33	91.4	1.664	.035	1.699	2.08	37.4		
34	93.2	1.653	.037	1.690	2.00	39.6		
35	95.0	1.643	.039	1.682	2.20	41.8		

vapor under those conditions, 1 cubic centimeter contains 1.659 milligrams of carbon dioxid or 1.093 milligrams of air, the difference being .566 milligrams, or 40 milligrams in 71 cubic centimeters. This first correction being added gives 2.204 grams of moist carbon dioxid, of which 1.29 percent, or 28 milligrams, is water vapor, leaving 2.176 milligrams of dry carbon dioxid, and this divided by 2.2 gives 98.9 percent; whereas, if the barometric pressure were assumed to be 29.33 inches, the purity found would be 99.0 percent, as may readily be computed from the data given in Tables 1, 2, and 3.

Note.—This method of testing for relative strength or purity serves to measure the basicity (power to neutralize acidity) of dolomitic as well as of the more common limestone, but to hasten the reaction it is well to pulverize dolomite so it will pass thru a 100 mesh sieve.

1.809 1.801 1.792 1.784 1.775

1.804 1.796 1.787 1.779 1.770 1.770

1.799 1.791 1.782 1.774 1.765

1.794 1.786 1.777 1.769 1.761

1.784 1.776 1.767 1.759 1.751 1.751

1.779 1.771 1.762 1.754 1.746

243216

724

C. \ mm.

1.758 1.750 1.741 1.732 1.732

1.753 1.745 1.736 1.727 1.719

1.748 1.740 1.731 1.723 1.714

1.744 1.735 1.726 1.718 1.709

1.739 1.730 1.722

1.734 1.725 1.717 1.708 1.699

1.729 1.720 1.712 1.703 1.694

16 118 118 120

1.715 1.706 1.696 1.687 1.678

1.710 1.701 1.692 1.683 1.673

1.705 1.696 1.687 1.678 1.669

1.700 1.691 1.682 1.673 1.664

1.695 1.686 1.677 1.668 1.659

1.690 1.682 1.673 1.664 1.654

1.686 1.677 1.668 1.659 1.650

22222

BULLETIN No. 194

[January,

87.8 89.6 91.4 93.2 95.0

1.648 1.638 1.627 1.617 1.606

1.643 1.633 1.623 1.612 1.602 12.63

1.638 1.628 1.618 1.607 1.597 2.9.13

1.634 1.624 1.613* 1.603 1.592

1.629 1.619 1.608 1.598 1.588

1.624 1.614 1.603 1.593 1.583

1.620 1.610 1.599 1.589 1.579

1.615 1.605 1.595 1.585 1.585

1.610 1.600 1.590 1.580 1.569

1.606 1.596 1.586 1.576 1.576

1.601 1.591 1.581 1.571 1.571

1.597 1.587 1.577 1.566 1.556

1.592 1.582 1.572 1.562

Inches

99.06

28.82

1.668 1.658 1.648

1.669 1.659 1.649 1.640 1.630

1.664 1.654 1.645 1.635 1.625

1.659 1.650 1.640 1.630 1.620

1.654 1.645 1.635 1.626 1.616

1.650 1.640 1.631 1.621 1.611

1.645 1.636 1.626 1.616 1.607

1.640 1.631 1.621 1.612 1.602

36856

490

TABLE 2.--Concluded

H.	50.0	51.8	53.6	55.4	57.2	29.0	8 09	200	0.20	64.4	66.2	0.89	. 69	71.6	73.4	75.2	77.0	70	808	200	H. C.	0.4.0	86.0	87.8	89.6	4.16	03.9	95.0	:
770	1.904	1.895	1.887	1.878	1.869	1.860	1 0 5 1	1,001	1.042	1,833	1.824	1.815	1.806	1.797	1.787	1.778	1.768	1	1.100	7.40	1.10g	1.728	1.718	1 708	7.69.	1687	1,676	1.665	30.31
768	1.899	1.890	1.882	1.873	1.864	1.855	1 046	L.040	1.857	1.828	1.819	1.810	1.801	1.792	1.782	1.773	1.763	122	1744	1.757	1.10	1.124	1.714	1.703	1.693	1682	1 671	1.660	30.24
136	1.894	1.885	1.877	1.868	1,859	1.850	1 0.41	1.041	1.855	1.824	1.814	1.805	1.796	1.787	1.778	1.768	1,759	1 740	1 730	1 700	1.123	ET / T	I.709	1 699	1.688	1.677	1 666	1.656	30.16
764	1.889	1.880	1.872	1.863	1.854	1.845	1 097	1.000	1.828	1.819	1.810	1.801	1.791	1.782	1.773	1.763	1.754	1 777	V84 -	1000	17.	1.114	1.704	1 694	1.683	1.673	1.689	1.651	30.08
762	1.884	1.875	1.867	1.858	1.849	1.840	1 090	7.007	1,825	1.814	1.805	1.796	1.787	1.777	1.768	1.759	1.749	1 790	1.730	7.00	7.7.0	7.110	1.700	1 689	1.679	1 668	1.659	1.647	30.00
160	1.879	1.870	1.862	1.853	1.844	1.836	1 007	1.027	1.818	1.809	1.800	1.791	1.782	1.773	1.763	1.754	1.744	1 725	1 705	77.1	1	00.T	. 1.695	1.685	1.674	1.664	1653	1.643	29.92
7.58	1.874	1.865	1.857	1.848	1.839	1.531	1 600	1.022	010.1	1.804	1.795	1.786	1.777	1.768	1.759	1.749	1.740	1 730	1790	1.0	1,100	T-700	1.69U	1.680	1.669	1.659	1 648	1.638	29.84
756	1.869	1.860	1.852	1.843	1.834	1.826	1817	1001	T.500	1.799	1.790	1.781	1.772	1,763	1.754	1.744	1.735	1 705	1716	1706	1.00	1.090	1.686	1.675	1.664	1.654	1643	1.633	29.76
754	1.864	1.855	1.847	1.838	1.830	1.821	1 819	1.015	1.000	1.794	1.785	1.776	1.767	1.758	1.749	1.740	1.730	1 791	1711	1701	1001	1.001	1.681	1.670	1.660	1.649	1 639	1.629	29.68
752	1.859	1.850	1.842	1.833	1.825	1.816	1.807	1000	1.190	1.790	1.781	1.772	1.763	1.753	1.744	1.735	1.725	1 716	1 706	1 606	1.000	000	T.676	1.666	1.656	1.645	1 635	1.624	29.61
120	1.854	1.845	1.837	1.828	1.820	1.811	1 80%	1007	200	C92.T	1.776	1.767	1,758	1.749	1.739	1.730	1.721	1 711	1701	1 609	609	700.1	7.07	1.662	1.651	1.641	1 630	1.620	29.53
748	1.849	1.840	1.832	1.823	1.815	1.806	1 797	1 780	1.100	1.780	1.771	T.762	1.753	1.744	1.735	1.725	1.716	1 708	1 697	1 887	1677	7.00	7.00.1	1.657	1.646	1.636	1 695	1.615	29.45
146	1.844	1.835	1.827	1,818	1.810	1.801	1 709	100	# 10 F	1775	1.766	7.727	1.748	1.739	1.730	1.721	1.711	1 709	1609	1.000	1.002	9.00	7.002	1.652	1.642	1.631	1,620	1,610	29.37
C. \ mm.	10	11	12	13	14	13	9	10	7	20	19	0 21	21	22	23	24	52	90	26	100	9 6	200	200	31	32	333	34	35	Inches

Inches

87.8 89.6 91.4 93.2 53.6 53.6 50.2 50.0 50.0 1.087 1.080 1.074 1.067 1.060 23.23 1.118 1.112 1.106 1.099 1.093 1.147 1.141 1.135 1.130 1.124 1.206 1.201 1.196 1.190 1.185 1.185 1.144 1.138 1.132 1.126 1.126 1.115 1.109 1.103 1.096 1.090 1.084 1.077 1.071 1.064 1.057 29.21 1.203 1.198 1.193 1.187 1.182 1.177 1.171 1.166 1.160 1.155 1.149 1.141 1.135 1.129 1.123 1.123 1.112 1.106 1.100 1.093 1.087 1.081 1.074 1.068 1.061 1.054 1.200 1.195 1.189 1.184 1.179 1.168 1.163 1.157 1.152 1.146 1.078 1.071 1.065 1.058 1.052 50.63 1.109 1.103 1.097 1.090 1.197 1.191 1.186 1.181 1.181 1.170 1.165 1.160 1.154 1.149 1.143 1.138 1.132 1.126 1.120 1.150 1.075 1.069 1.062 1.055 1.049 1.193 1.188 1.183 1.178 1.172 1.172 1.134 1.129 1.123 1.117 1.117 $\frac{1.106}{1.100}$ $\frac{1.100}{1.094}$ $\frac{1.088}{1.081}$ 1.162 1.156 1.151 1.146 1.140 1.072 1.066 1.059 1.053 1.103 1.097 1.091 1.085 1.085 06.83 1.190 1.185 1.180 1.175 1.169 1.131 1.126 1.1201.148 1.142 1.13728.83 1.069 1.063 1.056 1.050 1.100 1.094 1.088 1.082 1.075 1.187 1.182 1.177 1.171 1.166 1.166 1.156 1.150 1.145 1.139 1.134 1.066 1.060 1.053 1.047 1.040 1.184 1.179 1.173 1.168 1.163 1.158 1.152 1.147 1.141 1.136 1.131 $\begin{array}{c} 1.114 \\ 1.108 \\ 1.102 \end{array}$ 1.097 1.091 1.085 1.079 1.073 1.063 1.057 1.051 1.044 1.037 28.66 728 1.175 1.175 1.176 1.135 1.160 1.154 1.149 1.144 1.138 1.133 1.128 1.122 1.117 1.111 1.105 1.099 1.094 1.088 1.082 1.077 1.070 1.060 1.054 1.048 1.041 1.041 1.146 1.141 1.135 1.136 1.130 1.119 1.113 1.108 1.102 1.096 1.091 1.085 1.079 1.073 1.177 1.172 1.167 1.162 1.157 1.151 1.058 1.051 1.045 1.038 1.038 1.088 1.082 1.076 1.070 1.064 1.174 1.169 1.164 1.159 1.153 $\frac{1.143}{1.138}$ $\frac{1.138}{1.132}$ $\frac{1.105}{1.099}$ 1,055 1,048 1,042 1,035 1,035 1.140 1.134 1.129 1.124 1.124 1.085 1.079 1.073 1.067 1.061 1.171 1.166 1.160 1.155 1.150 1.113 1.107 1.102 1.096 1.090 1.052 1.045 1.039 1.032 1.026 1.082 1.076 1.070 1.064 1.058 1.168 1.162 1.157 1.152 1.147 1.142 1.137 1.131 1.126 1.121 1.121 1.110 1.104 1.099 1.093 1.087

122222

16 17 18 19 20

92220

Table 3.—Weight of Dry Air in Milligrams per Cubic Centimeter of Saturated Atmosphere

°C. √ mm.

121212

																										,
<u>-</u>	50.0	53.6	55,4	57.3	29.0	809	62.6	64 4	66.2	68.0	8.65	71.6	73.4	75.2	77.0	80,14	80.6	82.4	84.2	86.0	87.8	89.6	91.4	93.2	95.0	:
922	1.249	1.238	1.232	1.227	1,221	1.215	1.210	1.204	1.198	1.193	1.187	1,181	1.175	1.169	1,163	1 157	1.151	1.144	1.138	1,131	1.125	1118	1.111	1.104	1.097	30.31
89	1.245	1.234	1.229	1.223	1.218	1.212	1.207	1901	1.195	1.190	1 184	1.178	1.172	1.166	1.160	1.154	1.148	1.141	1.135	1.128	1.122	1115	1.108	1.101	1.094	30.24
166	1.242	1.231	1.226	1.220	1.215	1.209	1 203	198	1.192	1.186	1381	1.175	1,169	1.163	1.157	1 151	1.145	1.138	1.132	1.125	1.119	1 112	1.105	1.098	1.091	30.16
49.	1.239	1.228	1.223	1.217	1.211	1.206	1.200	1 195	1.189	1.183	1.178	1.172	1,166	1.160	1.154	1.148	1.142	1.135	1.129	1.122	1.116	1.109	1.102	1.096	1.089	30.08
102	1.236	1.225	1.219	1.214	1.208	1.203	1.197	1109	1.186	1.180	1.175	1,169	1.163	1.157	1,151	1.145	1.139	1.132	1.126	1.120	1.113	1.106	1.100	1.093	1.086	30.00
9	1.232	1.222	1.216	1.211	1.205	1.900	1.194	180	1.183	1.177	1711	1.166	1.160	1.154	1.148	1.142	1.136	1.129	1.123	1.117	1.110	1.103	1.097	1.090	1.083	26.62
108	1.229	1.218	1,213	1.208	1.202	1.197	1.191	14. 00.	1.180	1.174	1.168	1.162	1.157	1.151	1.145	1.139	1.133	1.126	1,120	1.114	1.107	1.100	1.094	1.087	1.080	29.84
90.1	1.226	1.215	1.210	1.204	1.199	1.193	1.188	1.182	1.177	1.171	1.165	1.159	1,154	1.148	1.142	1.136	1.130	1.123	1.117	1.111	1.104	1.098	1.091	1.084	1.077	29.76
#0.	1.223	1.212	1.207	1.201	1.196	1.190	1.185	1.179	1.173	1.168	1.162	1.156	1.151	1.145	1.139	1.133	1.127	1.120	1.114	1.108	1.101	1.095	1.088	1.081	1.074	29.68
70.	1.219	1.209	1.203	1.198	1.193	1.187	1.181	1.176	1.170	1.165	1.159	1.153	1.148	1.142	1.136	1.130	1.124	1.117	1.111	1.105	1.098	1.092	1.085	1.078	1.072	29.61
2	1.216	1.206	1.200	1.195	1.189	1.184	1.178	1.173	1.167	1.162	1.156	1.150	1.144	1.139	1.133	1.127	1.121	1,114	1.108	1.102	1.095	1.089	1.082	1.076	1.069	29.53
148	1.213	1.202	1.197	1.192	1.186	1.181	1.175	1.170	1.164	1.159	1.153	1.147	1.141	1.136	1.130	1.124	1.118	1.111	1.105	1.099	1.093	1.086	1.079	1.073	1.066	29.45
746	1.2.10	1,199	1.194	1.188	1.183	1.178	1.172	1.167	1.161	1.156	1,150	1.144	1.138	1.133	1.127	1.121	1.115	1.108	1.102	1.096	1.090	1.083	1.076	1.070	1.063	29.37
	110	13	13	14	15	16	17	18	19	20	21	22	623	42	53	56	27	28	53	30	31	35	33	34	35	Inches

TABLE 3.—Concluded

LIMESTONE SAMPLES

In collecting limestone for analysis, care should be taken to secure a sample which will fairly represent the stone, because even an accurate analysis does not tell the whole truth if an imperfect sample is analyzed. To sample a stratum of stone it is well to chip off small pieces every few inches from top to bottom. If about the same amount is taken from each point, the composite will represent the stratum. If two or more strata exist and it is desired to know the relative purity of each, then a separate composite sample should be taken from each stratum.

It should be kept in mind that samples taken from natural exposures, or rock outcrops, may not fairly represent the unweathered stone. As a rule, calcium carbonate is more readily soluble in rain water than are the impurities which may be associated with it in the natural stone, and consequently the weathered outcrop may contain a lower percentage of carbonate.

In collecting a sample from a carload of pulverized limestone, twenty or more small portions should be taken from different places and different depths, and these, aggregating one or two pounds, should be well mixed for the composite sample. Practically all limestone deposits contain strata which differ more or less in relative purity, and it is easily possible that the last 1,000 pounds of pulverized limestone loaded into a car may have come from a stratum whose composition is appreciably better or poorer than the average. Of course the stommigl. vary even by carload lots, and no source of limestone should be condemned, or even discriminated against, because one carload has been found "off grade."

The purest limestone is not always the most economical to use. Thus it is better to apply stone of 80 percent purity costing \$1.50 a ton spread on the land, than stone of 98 percent purity costing \$2 equal fineness being assumed.

For use in soil improvement, the limestone need not be very finely ground, but it should include all of the fine dust produced in the process of crushing or grinding. At least four important factors are involved in the question of fineness: cost of production, cost of application, durability, and availability. Stone ground to pass thru a 10-mesh sieve (100 holes per square inch) costing \$2 a ton spread on the land is more expensive than stone with only 75 percent of 10-mesh at \$1.50 a ton, because the stone which is coarser than 10-mesh costs nothing, relatively, and it has some value. Its value may be even greater than that of an equal weight of the finer stone, when measured solely by its effects after the second or third year.

It costs less to spread three tons of limestone at one application than to spread them in six annual applications of 1000 pounds each. If three tons are applied every six years, the finer material is needed

for quick availability, and the coarser may be equally important to provide for durability of benefit. Investigations now in progress will ultimately furnish more information in regard to this question of fineness. From the information thus far secured, it is conceivable that limestone ground so that 90 percent will pass thru a 4-mesh sieve (16 holes per square inch) and 50 percent thru a 10-mesh may prove as economical as any for use in permanent rational systems of soil improvement.

COST OF LIMESTONE TESTER

The cost of an outfit for testing limestone as described herein is less than \$10. This includes the tester shown on the second page, a balance, a set of weights, a forceps for handling the weights, a mortar and pestle for pulverizing the stone, a 25 cubic centimeter graduated cylinder to be used for measuring the air space in the tester and useful also in transferring acid to the apparatus, and a spatula for placing the pulverized stone on the balance pan. (After weighing, the 5 grams of stone may be poured onto a small square of clean paper, previously creased, and from this poured into the tester, which should stand on a larger piece of clean paper, so that if any stone is spilled it can be recovered.)

The Illinois Experiment Station will be glad to assist anyone desiring to secure this outfit. (Strong hydrochloric acid can be secured from drug stores, and thermometers are already present in most homes and offices.)